a = Length........................................... +6 in., -2 in.
b = Width or diameter ............................. ±3/8 in.
c = Sweep (variation from straight line parallel to centerline of pile) (considered to be a form tolerance) ........................................ 0.125 in. per 10 ft.
d = Position of tendons.......................... ±1/4 in.
e = Wall thickness ..................... ±1/4 in., ±1/2 in.
f = Position of handling devices .............. ±6 in.
g = Position of steel driving tips .......... ±1/2 in.
h = Variation from specified end squareness or skew ...........................................

i = Local straightness any surface ............ ±1/4 in. per 10 ft.
j = Longitudinal spacing of spiral reinforcement ........................................ ±3/4 in.