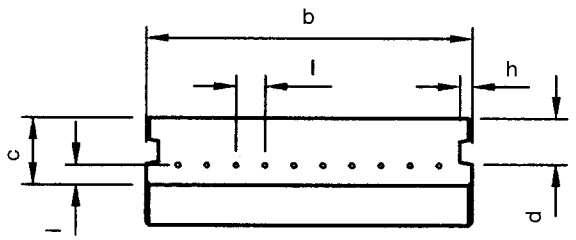
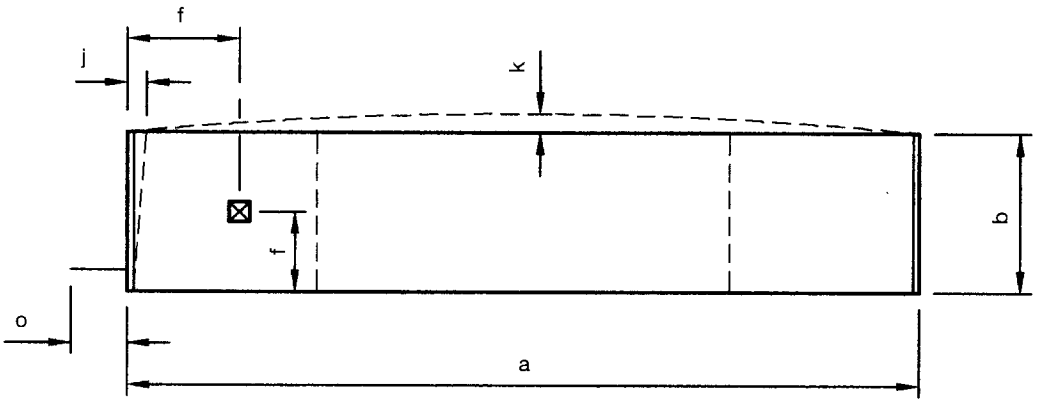
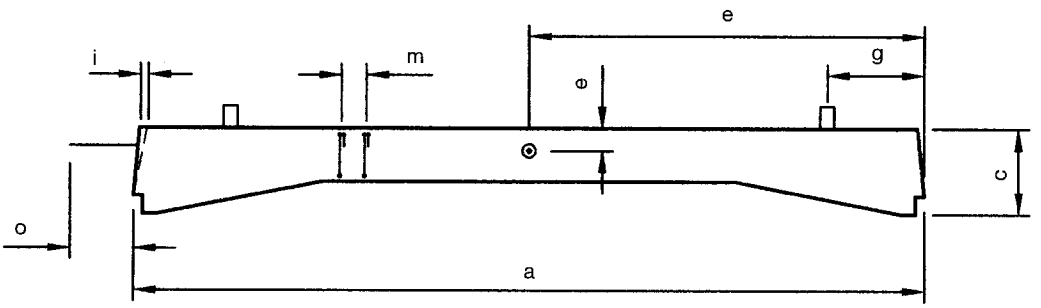
MANUFACTURING TOLERANCES



CROSS SECTION AT MIDSPAN



PLAN



ELEVATION

a = Length ..... ± ¾"
b = Width ..... ± ¼"
c = Depth at midspan or end ..... ± ¼"
d = Depth of shear key ..... ± ¼"
e = Position of embedded inserts ..... ± 1"
f = Blockout size and location ..... ± 1"
g = Position of handling devices
Longitudinal ..... ± 6"
Transverse ..... ± 1"

h = Width of shear key ..... ± ¼"
i = End slope ..... ± ½"
j = End squareness (horizontal) ..... ± ½"
k = Sweep ..... ± ⅛"/10 ft.
l = Position of tendons ..... ± ¼"
m = Longitudinal spacing of stirrups ..... ± 1"
n = Differential camber between members of the same design (not shown on drawing) ... ± ¼"/10 ft.
o = Length of top bar projection ..... + ½"/-1"